



Note:

- MAIN RING MUST BE FIXED IN OPERATION WITH 28pcs of SCREW M5, St 12.9, TIGHTENING TORQUE 8Nm
- Unsealed space, see assembly manual in catalogue TS G

RECOMENDATION FOR SEALING MOTOR FLANGE:

- recommended tolerance for fitting diameter Ø123 $\begin{matrix} -0.03 \\ -0.06 \end{matrix}$