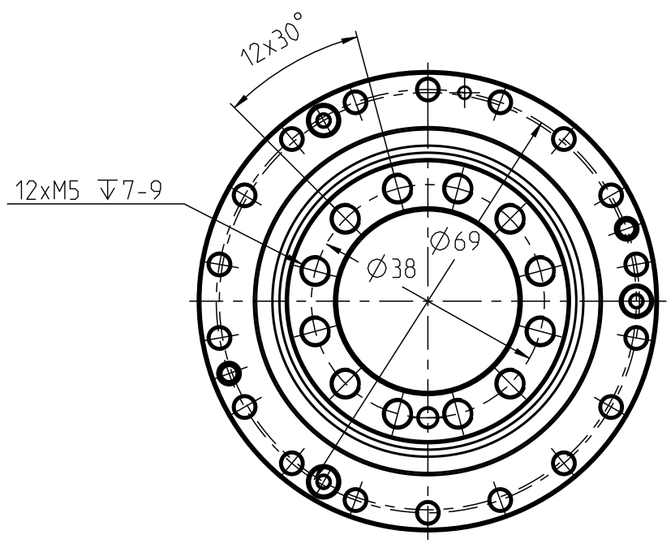

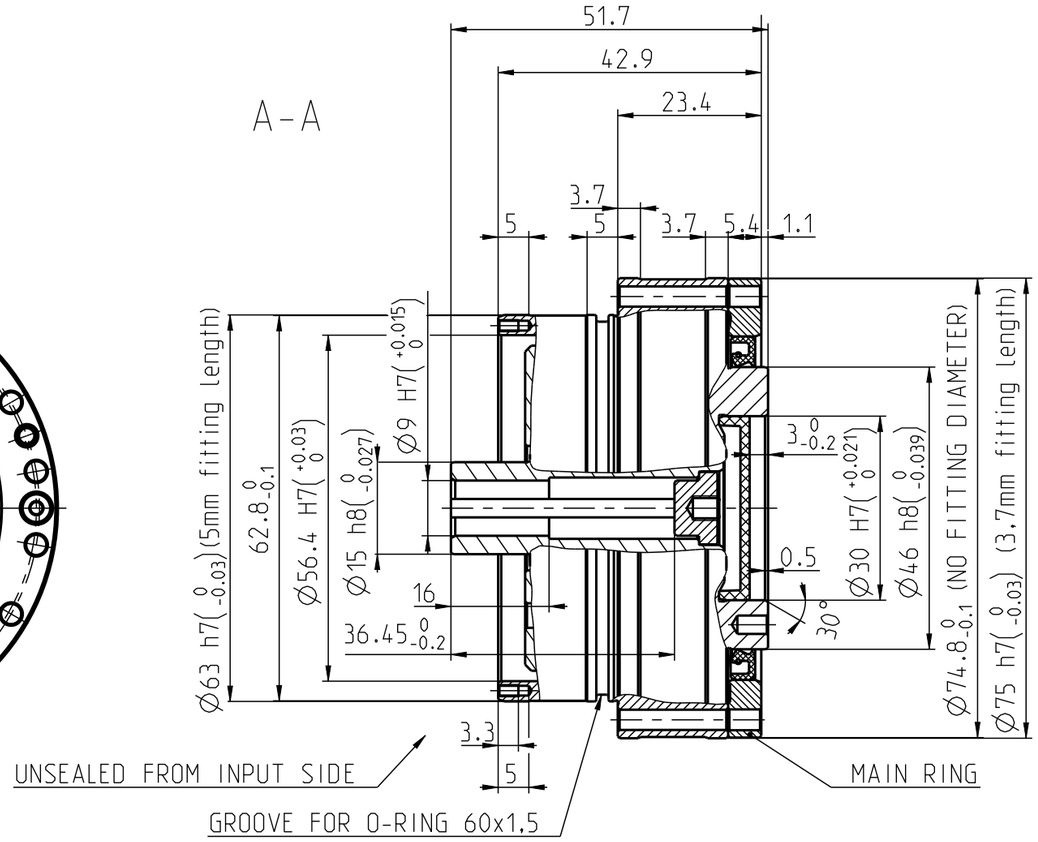

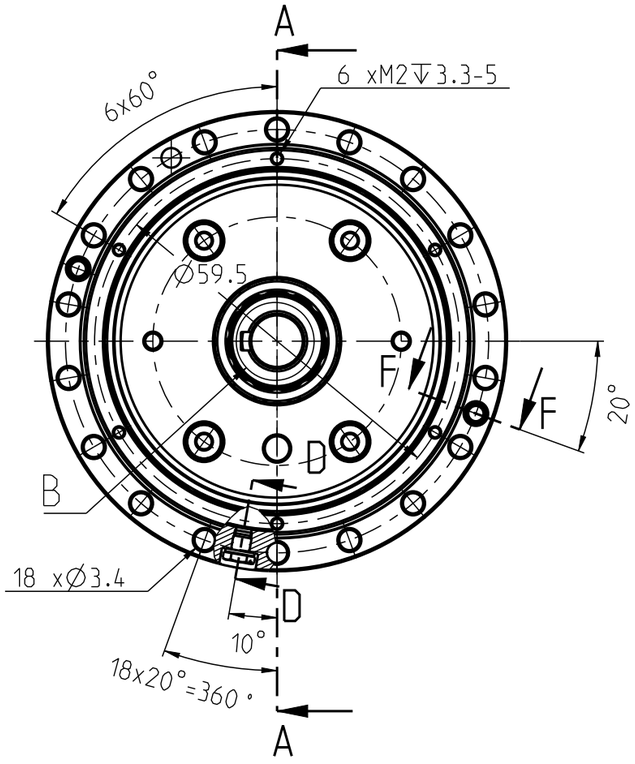

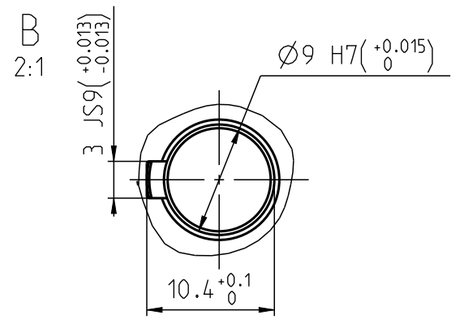

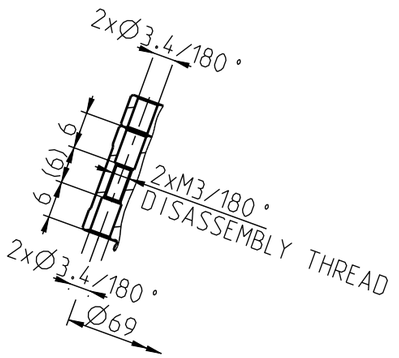

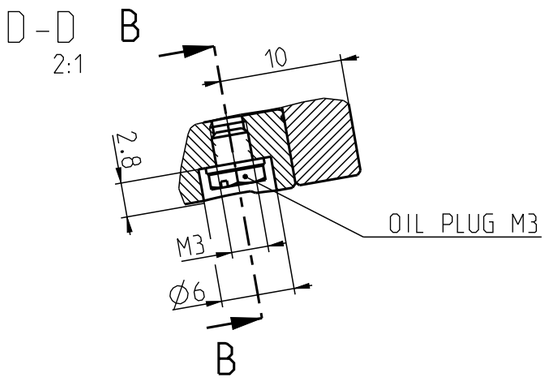

Note:
- MAIN RING MUST BE FIXED IN OPERATION WITH
  18pcs of SCREW M3 St 12.9, TIGHTENING TORQUE 2.2Nm
- Unsealed space, see assembly manual in catalogue TS G

RECOMENDATION FOR SEALING MOTOR FLANGE:

- recommended tolerance for fitting diameter (Ø56.4 $^{-0,03}_{-0,06}$)